



Revision Number: 002.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE FM POXY PAK 1FO PT B</b>	<b>IDH number:</b>	1324014
<b>Product type:</b>	Epoxy Hardener	<b>Item number:</b>	1324007_1295955
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
TOXIC IF INHALED.  
MAY CAUSE GENETIC DEFECTS.  
CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	3
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	1B
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. Use personal protective equipment as required.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polymercaptan hardener	Proprietary	60 - 100
m-Phenylenebis(methylamine)	1477-55-0	10 - 30
Substituted aminophenol	Proprietary	5 - 10
Phenol	108-95-2	1 - 5
Reactive Silane	Proprietary	0.1 - 1
Substituted aminophenol	Proprietary	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Ammonia. Amines. Nitric acid. Nitrosamines Irritating organic fragments.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
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**Clean-up methods:**

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:**

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

**Storage:**

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polymercaptan hardener	None	None	None	None
m-Phenylenebis(methylamine)	0.1 mg/m <sup>3</sup> Ceiling (SKIN)	None	None	None
Substituted aminophenol	None	None	None	None
Phenol	5 ppm TWA (SKIN)	5 ppm (19 mg/m <sup>3</sup> ) PEL (SKIN)	None	None
Reactive Silane	None	None	None	None
Substituted aminophenol	None	None	None	None

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**

Liquid

**Color:**

Amber, Translucent

**Odor:**

Amine, Mercaptan

**Odor threshold:**

Not available.

**pH:**

Not available.

**Vapor pressure:**

Not available.

**Boiling point/range:**

Not available.

**Melting point/ range:**

Not available.

**Specific gravity:**

1.04

**Vapor density:**

Not available.

**Flash point:**

> 93 °C (> 199.4 °F) Tagliabue closed cup

**Flammable/Explosive limits - lower:**

Not available.

**Flammable/Explosive limits - upper:**

Not available.

**Autoignition temperature:**

Not available.

**Evaporation rate:** Not available.  
**Solubility in water:** Insoluble  
**Partition coefficient (n-octanol/water):** Not available.  
**VOC content:** 3.77 %; 0.38 g/l EPA Method 24  
**Viscosity:** Not available.  
**Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.  
**Hazardous reactions:** None under normal processing.  
**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Ammonia. Amines. Nitric acid. Nitrosamines. Irritating organic fragments.  
**Incompatible materials:** Strong acids. Strong oxidizing agents. Halogenated compounds. Strong mineral acids. Reactive metals. Calcium hypochlorite. Sodium hypochlorite. Nitrous acid and other nitrosating agents.  
**Reactivity:** Not available.  
**Conditions to avoid:** Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** Toxic by inhalation. Respiratory tract burns. May cause irritation to nose and throat. Lung damage.  
**Skin contact:** Corrosive to skin. Causes skin burns. May cause allergic skin reaction. Rash. Redness. Tissue damage.  
**Eye contact:** Causes serious eye damage. Burns. Redness. Tissue damage.  
**Ingestion:** Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. May cause burns of mouth and throat if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polymercaptan hardener	None	No Records
m-Phenylenebis(methylamine)	None	Irritant, Liver, Kidney, Corrosive
Substituted aminophenol	None	Irritant, Allergen
Phenol	Oral LD50 (RAT) = 317 mg/kg Oral LD50 (RAT) = 530 mg/kg Dermal LD50 (RAT) = 669 mg/kg Dermal LD50 (RABBIT) = 850 mg/kg	Blood, Cardiac, Corrosive, Developmental, Eyes, Irritant, Kidney, Liver, Mutagen, Nervous System, Skin, Vascular
Reactive Silane	None	Irritant, Allergen
Substituted aminophenol	None	No Records

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polymercaptan hardener	No	No	No
m-Phenylenebis(methylamine)	No	No	No
Substituted aminophenol	No	No	No
Phenol	No	No	No
Reactive Silane	No	No	No
Substituted aminophenol	No	No	No

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (m-Xylylenediamine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II  
**DOT Hazardous Substance(s):** Phenol

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (m-Xylylenediamine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

### Water Transportation (IMO/IMDG)

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (m-Xylylenediamine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** Phenol (CAS# 108-95-2).

**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health

**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Phenol (CAS# 108-95-2).

**CERCLA Reportable quantity:** Phenol (CAS# 108-95-2) 1,000 lbs. (454 kg)

**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

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